

IN THE SPECIFICATION:

Please replace paragraph [0083] (of the application as published) with the following replacement paragraph:

[0083] As shown in FIGS. ~~40~~ 6 and ~~34~~ 33, inner groove wall 72 includes an outwardly extending shoulder 74. During assembly of device 20, tongue 70 first comes into contact with shoulder 74 of groove 68. During welding these areas of tongue and groove 68 are first to physically fuse together to provide the seal. As further shown in FIGS. 6 and 34, the tongue 70, once inserted into groove 68 leaves outer and lower gaps 78 and 80. These gaps are provided to receive melt from the sonic welding process and reduce stress on the housing 42 which otherwise could lead to cracks in the housing.